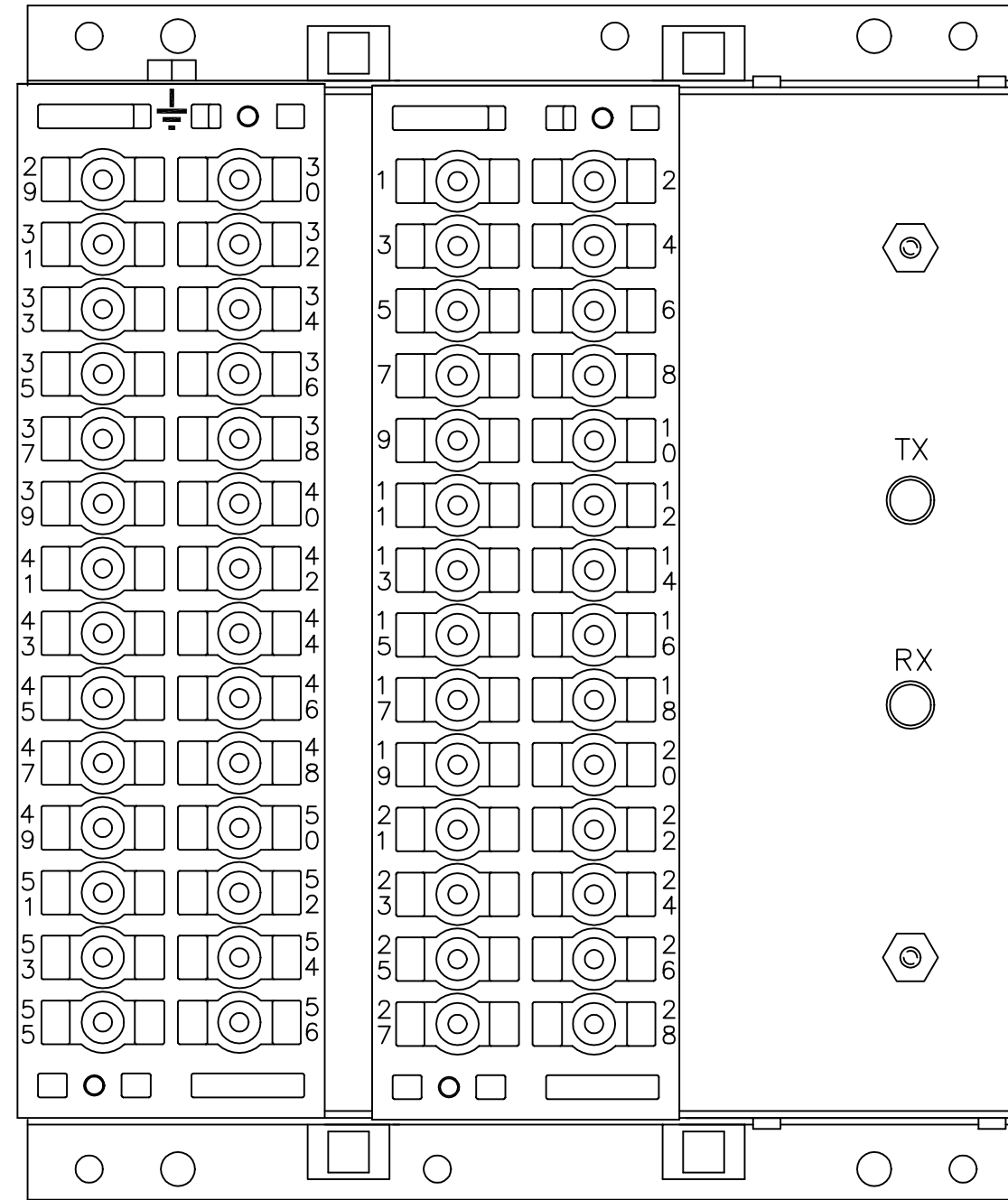
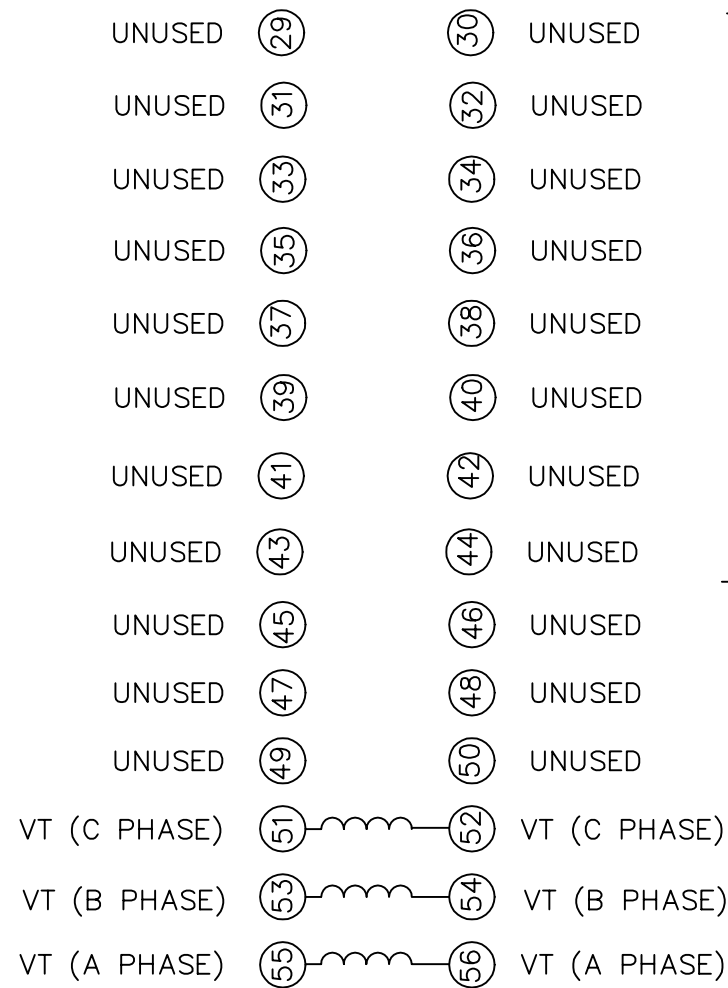
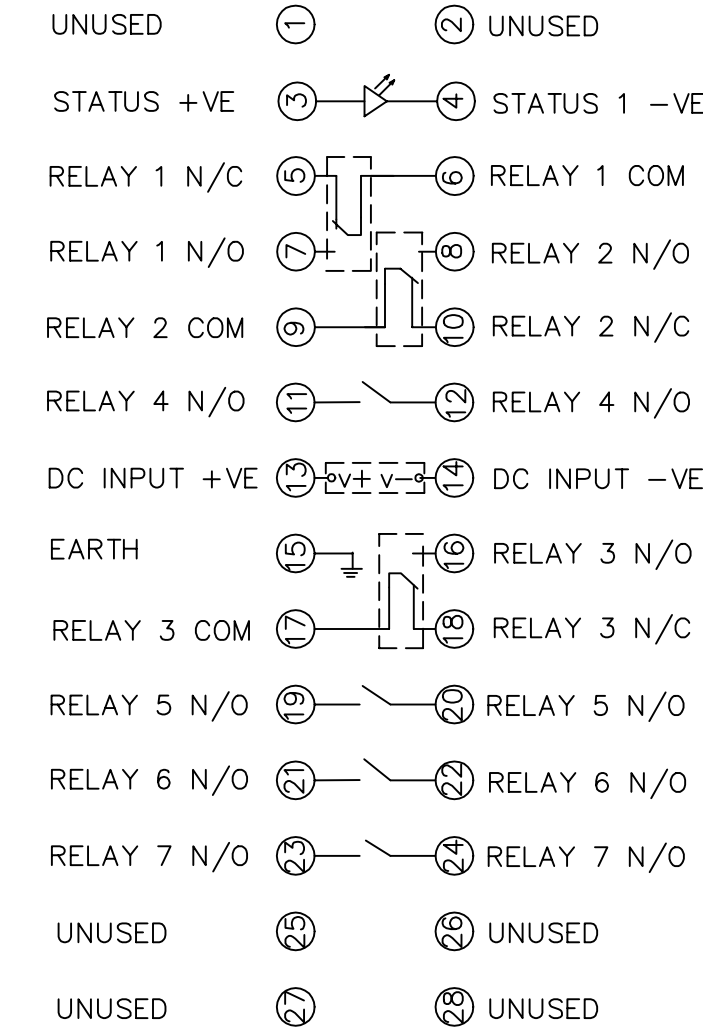


IF IN DOUBT ASK
DO NOT SCALE



BOX VIEWED FROM REAR



OUTER TERMINAL BLOCK ASSY:-
VIEW BLOCK FROM THE INSIDE FACE

ASSEMBLY INSTRUCTIONS:-
 TYPICAL ASSEMBLY DRAWING 2995G10029
 AT INDICATED POSITIONS FIT AS FOLLOWS,
 S - FIT STANDARD CONTACT
 2995B10051
 HC - FIT 'HEAVY CURRENT' KIT
 2995G10030
 WHERE -o-o- IS SHOWN FIT
 CT SHORTING KIT 2995G10031
 POSITIONS SHOWN BLANK ARE UNUSED
 ALL POSITIONS FIT SCREW 2106F12506

2	S	S	1
4	S	S	3
6	-o-o-	5	
8	S	S	7
10	-o-o-	9	
12	S	S	11
14	S	S	13
16	S	S	15
18	-o-o-	17	
20	S	S	19
22	S	S	21
24	S	S	23
26	-o-o-	25	
28	S	S	27

CHASSIS TERMINAL BLOCK ASSY:-
VIEW FROM NUMBERED SIDE OF BLOCK

ASSEMBLY INSTRUCTIONS:-
 TYPICAL ASSEMBLY DRAWING 2995G10032
 AT INDICATED POSITIONS FIT AS FOLLOWS,
 T - FIT TRIP ISOLATION CONTACT
 2995B10053
 S - FIT STANDARD CONTACT
 2995B10054
 POSITIONS SHOWN BLANK ARE UNUSED

2	S	S	1
4	T	T	3
6	S	S	5
8	T	T	7
10	S	S	9
12	T	T	11
14	S	S	13
16	T	T	15
18	S	S	17
20	T	T	19
22	T	T	21
24	S	S	23
26	S	S	25
28	S	S	27

OUTER TERMINAL BLOCK ASSY:-
VIEW BLOCK FROM THE INSIDE FACE

ASSEMBLY INSTRUCTIONS:-
 TYPICAL ASSEMBLY DRAWING 2995G10029
 AT INDICATED POSITIONS FIT AS FOLLOWS,
 S - FIT STANDARD CONTACT
 2995B10051
 HC - FIT 'HEAVY CURRENT' KIT
 2995G10030
 WHERE -o-o- IS SHOWN FIT
 CT SHORTING KIT 2995G10031
 POSITIONS SHOWN BLANK ARE UNUSED
 ALL POSITIONS FIT SCREW 2106F12506

30	S	S	29
32	S	S	31
34	S	S	33
36	S	S	35
38	S	S	37
40	S	S	39
42	S	S	41
44	S	S	43
46	-o-o-	45	
48	-o-o-	47	
50	-o-o-	49	
52	S	S	51
54	S	S	53
56	S	S	55

CHASSIS TERMINAL BLOCK ASSY:-
VIEW FROM NUMBERED SIDE OF BLOCK

ASSEMBLY INSTRUCTIONS:-
 TYPICAL ASSEMBLY DRAWING 2995G10032
 AT INDICATED POSITIONS FIT AS FOLLOWS,
 T - FIT TRIP ISOLATION CONTACT
 2995B10053
 S - FIT STANDARD CONTACT
 2995B10054
 POSITIONS SHOWN BLANK ARE UNUSED

2	T	T	1
4	T	T	3
6	T	T	5
8	T	T	7
10	T	T	9
12	T	T	11
14	T	T	13
16	T	T	15
18	S	S	17
20	S	S	19
22	S	S	21
24	S	S	23
26	S	S	25
28	S	S	27

PROTECTION TYPE	SCHEMATIC DIAGRAM OPTION B	SCHEMATIC DIAGRAM OPTION C
PHASE/PHASE	2422W10003 (A3)	2422W10004 (A3)
PHASE/NEUTRAL	2422W10005 (A3)	2422W10006 (A3)

NOTES

- TERMINALS RECOMMENDED ARE PRE INSULATED & MUST BE CRIMPED USING APPROVED TOOLING. AMP PIDG OR PLASTI GRIP FUNNEL ENTRY (RING TONGUE) FOR M4 FIXING STUD.

SUPPLIER	AMP	CABLE SIZE
AMP	342103	0.25-1.6 SQ MM
AMP	342143	1.0-2.6 SQ MM.

 OR ANY OTHER MANUFACTURERS EQUIVALENT TERMINAL.
- FOR OUTLINE & DRILLING DRG SEE 2995X10006 (A4).
- TERMINAL BLOCKS TO BE REFERENCED A & B AS SHOWN.

MATERIAL:

Dimensions in millimetres ; Surface texture in micrometres.
 Machine where marked ✓
 For explanation of dimensions, tolerances, notes etc. see B.S.308.
 Limit on untoleranced unmachined dimensions ± _____
 Limits on untoleranced machined dimensions to B.S.4500;
 i.e. up to 6±0.1; over 30 to 120±0.3; over 315±0.8;
 over 6 to 30±0.2; over 120 to 315±0.5;
 General unmachined angular tolerance ± _____

Finish: _____
 Treatment: _____

Title:
 TERMINAL IDENTIFICATION & RELAY WIRING DIAGRAM
 VOLTAGE RELAY 70/P + 1SI ARGUS 8 (E6 CASE)
VATECH REYROLLE
AUTOMATION, CONTROL & PROTECTION
 Original Scale: 1:1

First used on: _____
 Similar Articles: _____
 Supersedes: _____
 Drg. No. **2422W50005**

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1	05/01/04	MN422/2604	SPK
ISSUE	DATE	CHANGE	NOTED